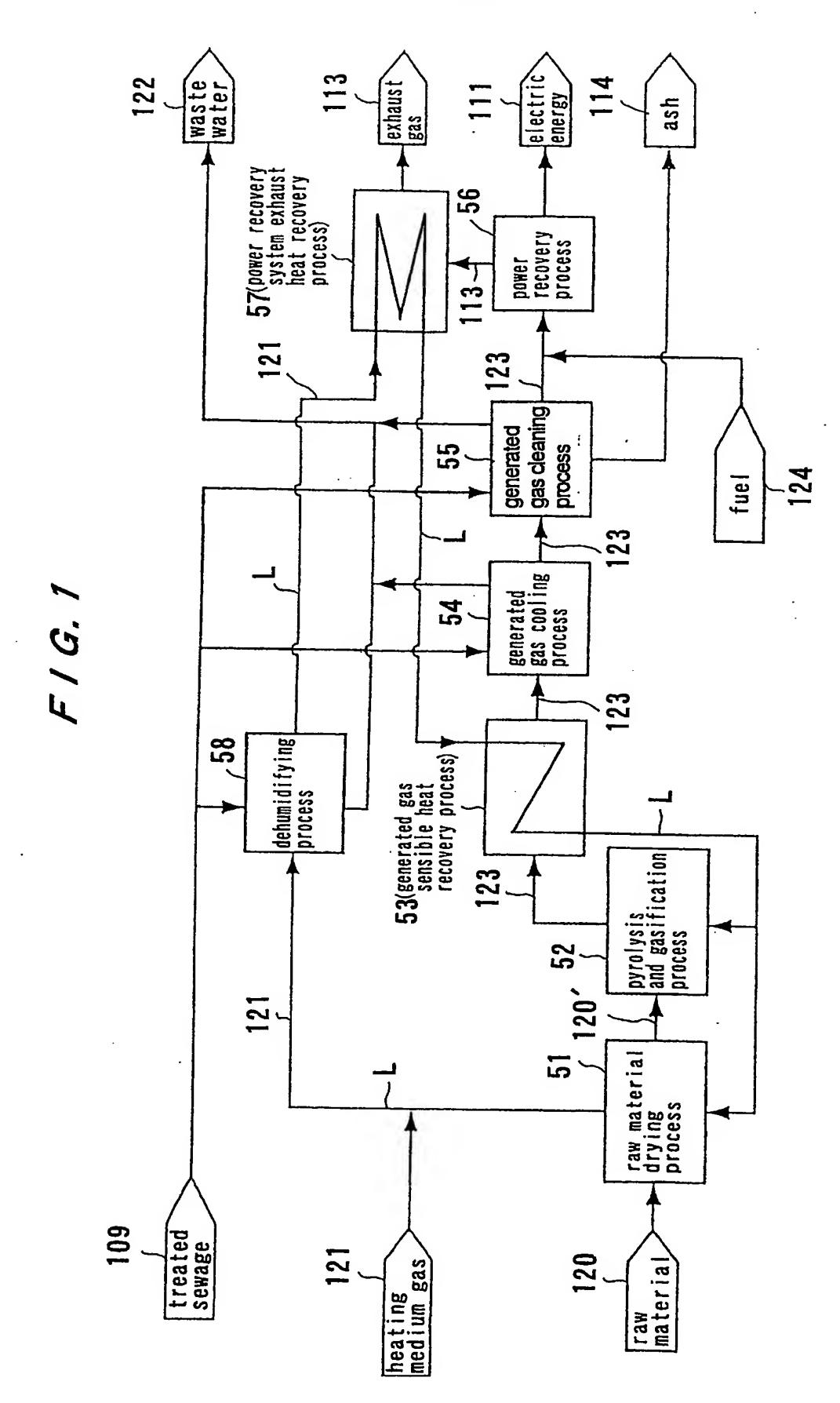
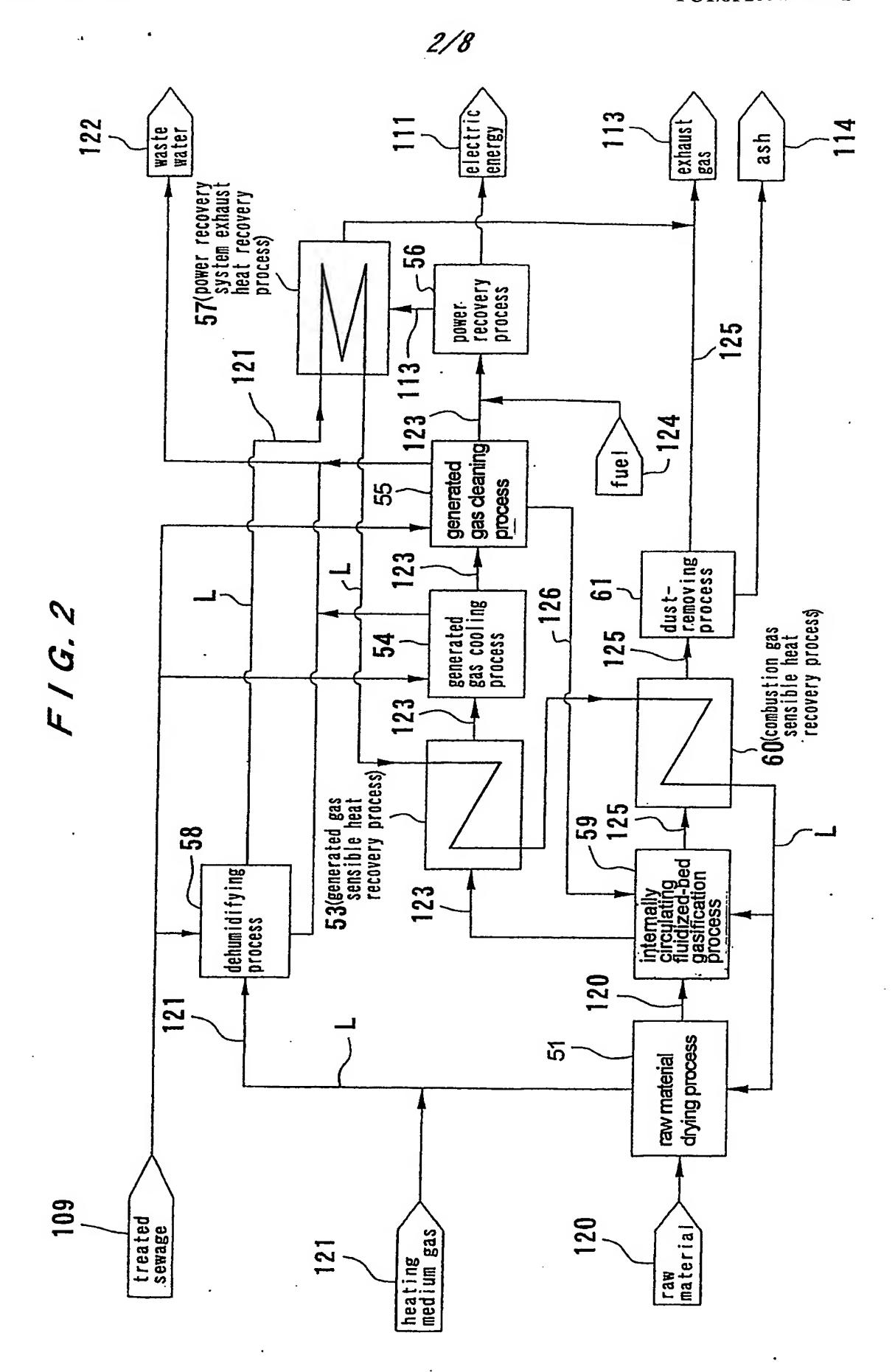
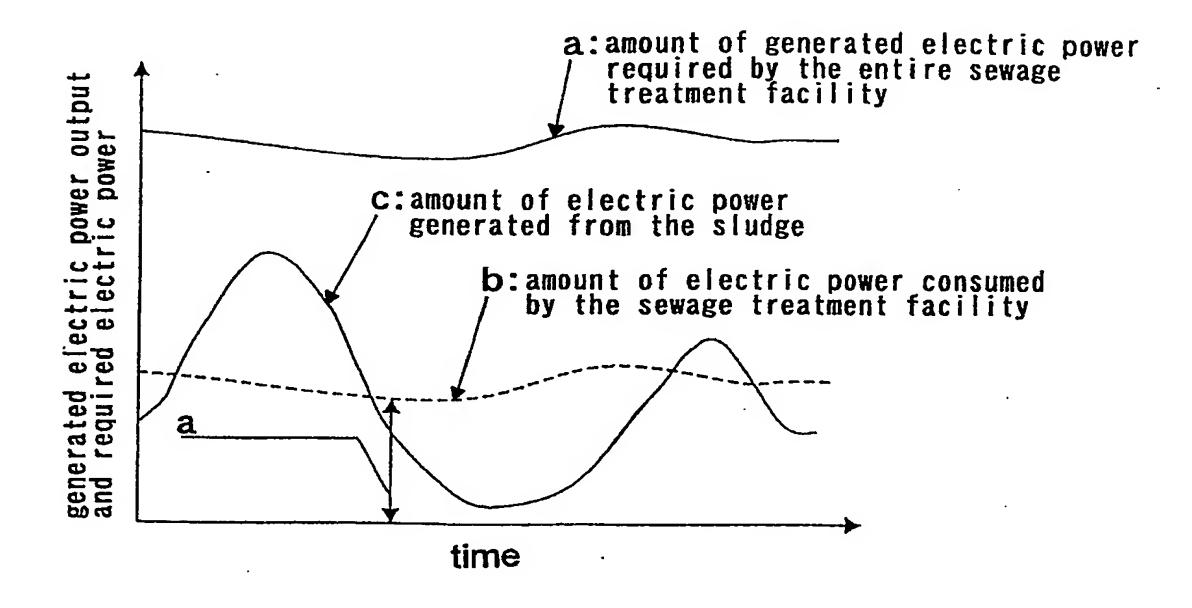
$\P_f'$ 



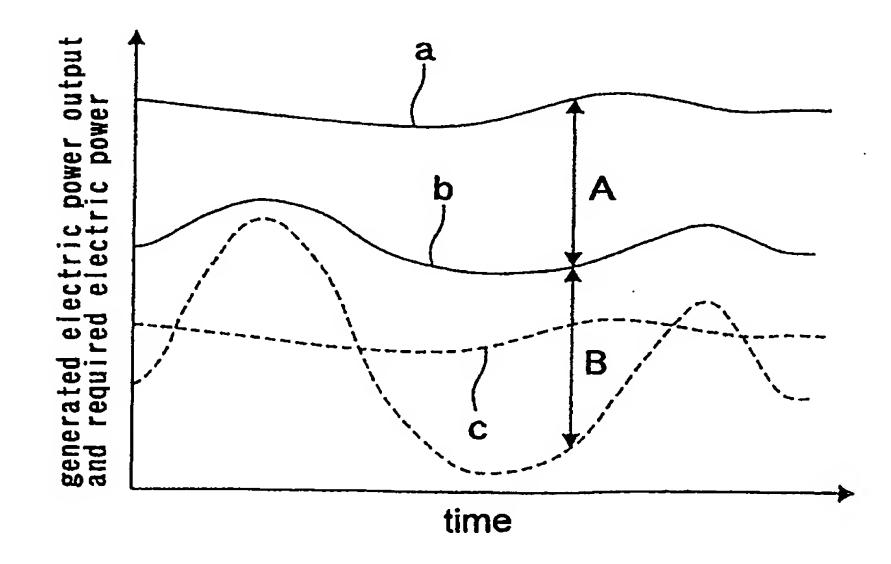
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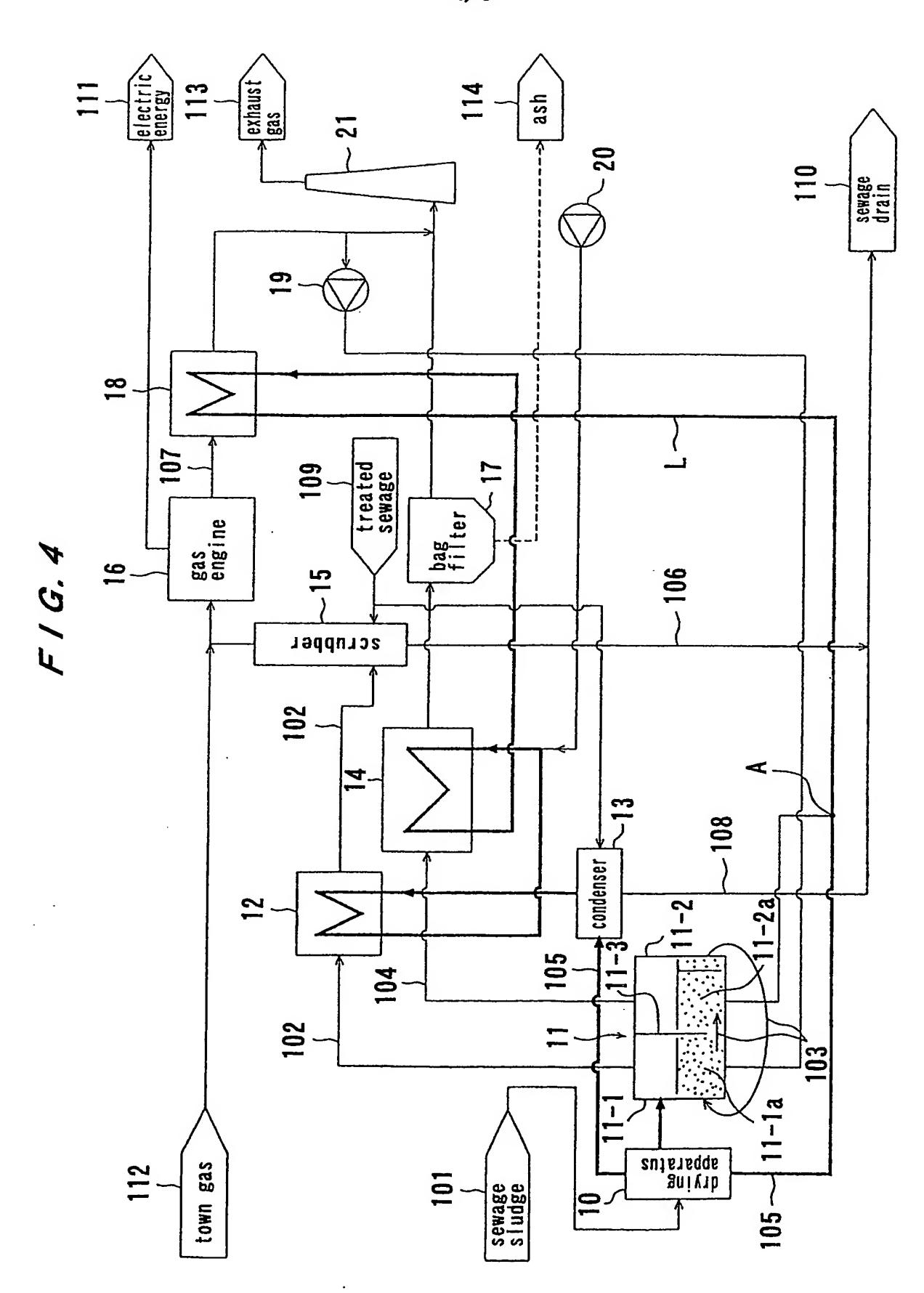


F I G. 3A



F / G. 3B





F 1 G. 5

water	%-wb	77.0%
carbon	%-wb	9.8%
hydrogen	%-wb	1.4%
oxygen	· %-wb	5.6%
ni trogen	%-wb	1.2%
sulfur	%-wb	0.2%
ash	%-wb	4.8%
higher calorific value	MJ/kg	4.37
	kcal/kg	1043.0
lower calorific value	MJ/kg	2.12
	kcal/kg	505.4
lower calorific value (exclusive of a value of combusted hydrogen)	MJ/kg	2.43
·	kcal/kg	581.0

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treatment amount of sewage sludge	t/d				300			
water contents of dried sewage sludge	%	15%	20%	25%	30%	35%	40%	45%
higher calorific value	MJ/kg	16.1	15.2	14.2	13.3	12.3	11.4	104
the same as above	kcal/kg	3,855	3,628	3,401	3.174	2.948	2.721	2 494
lower calorific value	MJ/kg	14.6	13.6	12.6	11.6	10.6	9.6	8.6
the same as above	kcal/kg	3,485	3,245	3,005	2.764	2.524	2.284	2.043
gas engine electric power generation efficiency	%	35%	35%	35%	35%	35%	35%	35%
gasification furnace raw material								
heat input (higher calorific value)	MW	15.2	15.2	15.2	15.2	15.2	15.2	15.2
cold gas efficiency	%	64%	6.1%	28%	55%	50%	45%	39%
generating-end output	MM	3.40	3.26	3.10	2.91	2.68	2.40	2.06
required gas engine heat radiation recovery ratio	MW	61%	26%	50%	42%	32%	16%	%8-

